

**16th NATIONAL CERTIFICATION EXAMINATION
FOR
ENERGY MANAGERS & ENERGY AUDITORS – September, 2015**

PAPER – 3: Energy Efficiency in Electrical Utilities			
Date: 20.09.2015	Timings: 0930-1230 HRS	Duration: 3 HRS	Max. Marks: 150

General instructions:

- Please check that this question paper contains **9** printed pages
- Please check that this question paper contains **64** questions
- The question paper is divided into three sections
- All questions in all three sections are compulsory
- All parts of a question should be answered at one place

Section – I: OBJECTIVE TYPE

Marks: 50 x 1 = 50

- i) Answer all **50** questions
- ii) Each question carries **one** mark
- iii) Please hatch the appropriate oval in the OMR answer sheet with Black Pen or HB pencil

1.	A 100 kVAr capacitor rated for 415 Volts is connected across a load with 390 Volts normal supply. The effective kVAr will be a) 100 b) 93.98 c) <u>88.31</u> d) none of the above
2.	A 22 kW, 415 kV, 45A, 0.8 pf, 1475 rpm, 4 pole 3 phase induction motor operating at 420 V, 40 A and 0.8 pf. What will be the rated efficiency a) <u>85.0%</u> b) 94.5% c) 89.9% d) 88.2%
3.	A 4 pole 50 Hz 3 phase induction motor has a full load slip of 5 %. The full load speed is: a) 750 b) <u>1425</u> c) 1500 d) 1475
4.	A 50 hp motor with a full load efficiency rating of 90 percent was metered and found to be operating at 25 kW. The percent Motor Load is a) 75% b) 50% c) <u>60%</u> d) 25%
5.	A DG set consumes 70 litres per hour of diesel oil. If the specific fuel consumption of this DG set is 0.33 litres/ kWh at that load, then what is the kVA loading of the set at 0.8 PF? a) 212 kVA b) <u>265 kVA</u> c) 170 kVA d) none of the above
6.	A hotel building has four floors each of 1000 m ² area. If the interior lighting power allowance for the hotel building is 43000W, the Lighting Power Density (LPD) is:

	a) <u>10.75</u>	b) 0.09	c) 43	d) data insufficient
7.	A spark ignition engine is used for firing which type of fuels:			
	a) high speed diesel	b) light diesel oil	c) <u>natural gas</u>	d) furnace oil
8.	Calculate the density of air at 11400 mmWC absolute pressure and 65°C. (Molecular weight of air: 28.92 kg/kg mole and Gas constant:847.84 mmWC m ³ /kg mole K)			
	a) 1.2 kg/m ³	b) 1.5 kg/m ³	c) <u>1.15 kg/m³</u>	d) none of the above
9.	FAD of a compressor means discharge at			
	a) standard temperature conditions at suction	b) <u>actual temperature conditions at suction</u>		d) actual temperature conditions at delivery
	c) standard temperature conditions at delivery		d) actual temperature conditions at delivery	
10.	Flow control by damper operation in fan system will			
	a) increase energy consumption	b) <u>reduce energy consumption</u>		d) none of the above
	c) reduce system resistance		d) none of the above	
11.	Friction losses in a pumping system is			
	a) inversely proportional to flow	b) inversely proportional to cube of flow		d) inversely proportional square of flow
	<u>c) proportional to square of flow</u>		d) inversely proportional square of flow	
12.	Higher COP can be achieved with_____.			
	a) lower evaporator temperature and higher condenser temperature			
	b) <u>higher evaporator temperature and Lower condenser temperature</u>			
	c) higher evaporator temperature and higher condenser temperature			
	d) lower evaporator temperature and Lower condenser temperature			
13.	Humidification involves			
	a) reducing wet bulb temperature and specific humidity			
	b) reducing dry bulb temperature and specific humidity			
	c) increasing wet bulb temperature and decreasing specific humidity			
	<u>d) reducing dry bulb temperature and increasing specific humidity</u>			
14.	If EER of One Ton Split AC is 3.5, what is its power rating?			
	a) <u>1.0 kW</u>	b) 1.5 kW	c) 0.8 kW	d) None of the above
15.	If the COP of a vapour compression system is 3.5 and the motor draws power of 10.8 kW at 90% motor efficiency, the cooling effect of vapour compression system will be:			
	a) <u>34 kW</u>	b) 37.8 kW	c) 0.36 kW	d) none of the above
16.	If the observed temperature in air receiver is higher than ambient air temperature the correction factor for free air delivery will be:			
	a) <u>less than one</u>	b) greater than one	c) equal to one	d)equal to zero
17.	If the speed of a reciprocating pump is reduced by 50 %, the head			
	a) is reduced by 50%	b) is reduced by 12.5%		d) none of the above
	<u>c) remains same</u>		d) none of the above	
18.	Ignitors are used for starting			

	a) FTL	b) CFL	c) <u>Metal Halide</u>	d) none of the above
19.	Illuminance of a surface is expressed in			
	a) radians	b) <u>lux</u>	c) lumens	d) LPD
20.	In a large compressed air system, about 70% to 80% of moisture in the compressed air is removed at the			
	a) air dryer	b) <u>after cooler</u>	c) air receiver	d) inter cooler
21.	In a no load test of a poly-phase induction motor, the measured power by the wattmeter consists of:			
	a) core loss		b) copper loss	
	c) core loss, windage & friction loss		d) <u>stator copper loss, iron loss, windage & friction loss</u>	
22.	In a rolling mill, the loading on transformer was 1200 kVA with the power factor of 0.86. The plant improved the power factor to 0.98 by adding capacitors. What is the reduction in kVA			
	a) 1053	b) <u>147</u>	c) 24	d) nil
23.	In three phase transformer, the load current is 139.1A, and secondary voltage is 415V. The rating of the transformer would be _____.			
	a) 50 kVA	b) 57.72 kVA	c) <u>100 kVA</u>	d) 173 kVA
24.	Installation of Variable frequency drives (VFD) allows the motor to be operated with			
	a) constant current	b) <u>lower start-up current</u>	c) higher voltage	d) none of the above
25.	Installing larger diameter pipe in pumping system results in			
	a) increase in static head		b) decrease in static head	
	c) increase in frictional head		d) <u>decrease in frictional head</u>	
26.	L / G ratio in cooling tower is the ratio of			
	a) length and girth		b) length and gradient of temperature	
	c) <u>Water mass flow rate and air mass flow rate</u>		d) Water volume flow rate and air volume flow rate	
27.	Lower power factor of a DG set demands			
	a) lower excitation currents		b) no change in excitation currents	
	c) <u>higher excitation currents</u>		d) none of the above	
28.	Occupancy linked Control can be achieved using			
	a) ultrasonic sensors	b) acoustic sensors	c) infrared sensors	d) <u>all the above</u>
29.	Power factor Improvement will result in			
	a) reduction in active power		b) reduction in active current	
	c) <u>reduction in reactive power</u>		d) all the above	
30.	Power factor is highest in case of			
	a) sodium vapour lamps	b) mercury vapour lamps	c) fluorescent lamps	d) <u>incandescent lamps</u>
31.	Pumps of different sizes can run in parallel provided their..... are similar			

	a) static head	b) discharge head	c) <u>closed valve heads</u>	d) none of these
32.	Slip power recovery system is applicable in case of			
	a) squirrel cage induction motor. b) <u>wound rotor motor</u> c) synchronous motor d) DC shunt motor			
33.	Speed of the rotor of an induction motor is always			
	a) greater than its synchronous speed	b) <u>less than its synchronous speed</u>	c) equal to its synchronous speed	
	d) integer multiple of its synchronous speed			
34.	Star – delta starter of an induction motor			
	a) reduces voltage by inserting resistance in rotor circuit			
	b) reduces voltage by inserting resistance in stator circuit			
	c) reduces voltage through a transformer			
	<u>d) reduces the supply voltage due to change in connection configuration</u>			
35.	The percentage imbalance when line-line voltages are 415 V, 418 V and 408 V is			
	<u>a) 1.047%</u>	b) 0.32%	c) 1.44%	d) none of the above
36.	The actual measured load of 1000 k VA transformer is 400 k VA . Find out the total transformer loss corresponding to this load if no load loss is 1500 Watts and full load Copper Loss is 12,000 Watts			
	a) 1920 watts	b) 1500 watts	<u>c) 3420 watt</u>	d) 13500 watts
37.	The adsorption material used in an adsorption air dryer for compressed air is			
	a) calcium chloride	b) magnesium chloride	c) <u>activated alumina</u>	d) potassium chloride
38.	The capacitor size in kVAr required to improve power factor from 0.90 to unity for 900 kW Load will be			
	a) 720 kVAr	b) 436 kVAr	<u>c) 485 kVAr</u>	d) none of the above
39.	The cooling tower size is _____ with the entering WBT when heat load, range and approach are constant.			
	a) directly proportional	b) <u>inversely proportional</u>	c) constant	d) none of above
40.	The fan system resistance is predominately due to			
	a) more bends used in the duct	b) more equipments in the system	c) <u>volume of air handled</u>	
	d) density of air			
41.	The illuminance of a lamp at one meter distance is 10 Lm/m ² . What will be the corresponding value at 0.7 meter distance			
	a)14.28	<u>b) 20.41</u>	c) 10	d) None of these
42.	The indicator of cooling tower performance is best assessed by			
	a) wet bulb temperature	b) dry bulb temperature	c) range	d) <u>approach</u>
43.	The inexpensive way to improving energy efficiency of a motor which operates consistently at below 40% of rated capacity is by _____.			
	<u>a) operating in star mode</u>	b) replacing with correct sized motor	c) operating in delta mode	
	d) none			

	<p>Solution:</p> <p>Total System Resistance of piping loop: 50m Static Head :15 m So, Dynamic Head at designed water flow: 35m (2 marks)</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th style="width: 10%;">Sl. No.</th> <th style="width: 15%;">Flow%</th> <th style="width: 30%;">Dynamic Head (m) = 35 x (%flow)²</th> <th style="width: 15%;">Static Head (m)</th> <th style="width: 30%;">Total Resistance (m)</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>75.0%</td> <td>19.68</td> <td>15</td> <td>34.68</td> </tr> <tr> <td>2</td> <td>50.0%</td> <td>8.75</td> <td>15</td> <td>23.75</td> </tr> <tr> <td>3</td> <td>25.0%</td> <td>2.19</td> <td>15</td> <td>17.19</td> </tr> </tbody> </table> <p style="text-align: right;">(3 marks-each step 1 mark)</p>	Sl. No.	Flow%	Dynamic Head (m) = 35 x (%flow) ²	Static Head (m)	Total Resistance (m)	1	75.0%	19.68	15	34.68	2	50.0%	8.75	15	23.75	3	25.0%	2.19	15	17.19														
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S-2	<p>The input power to a fan is 30kW for a 2500 Nm³/hr fluid flow. The fan pulley diameter is 300mm. If the flow to be reduced by 15% by changing the fan pulley, what should be the diameter of fan pulley and power input to fan.</p>																																		
	<p>Solution:</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="width: 5%; text-align: center;">1</td> <td style="width: 70%;">Input power to fan kW</td> <td style="width: 25%; text-align: center;">30</td> <td rowspan="3"></td> </tr> <tr> <td style="text-align: center;">2</td> <td>Fluid flow Nm³/hr</td> <td style="text-align: center;">2500</td> </tr> <tr> <td style="text-align: center;">3</td> <td>Diameter of Fan pulley (mm)</td> <td style="text-align: center;">300</td> </tr> <tr> <td style="text-align: center;">4</td> <td>Governing Equation is $N_1 D_1 = N_2 D_2$</td> <td style="text-align: center;">Eqn-1</td> <td style="text-align: center;">1 mark</td> </tr> <tr> <td style="text-align: center;">5</td> <td>$N_2 = 0.85N_1$</td> <td style="text-align: center;">given</td> <td></td> </tr> <tr> <td style="text-align: center;">6</td> <td>From Eqn-1 $D_2 = (D_1) * (N_1 / N_2); = (300) * (N_1 / 0.85N_1)$</td> <td style="text-align: center;">352mm</td> <td style="text-align: center;">2 marks</td> </tr> <tr> <td style="text-align: center;">7</td> <td>$(KW_1 / KW_2) = (N_1^3 / N_2^3);$ Hence, $KW_2 = (N_2 / N_1)^3 * (KW_1) = (0.85 N_1 / N_1)^3 * (30)$</td> <td style="text-align: center;">18.42KW</td> <td style="text-align: center;">2 marks</td> </tr> <tr> <td colspan="3" style="text-align: center;">So Power requirement for fan will be 18.4 kW.</td> <td></td> </tr> <tr> <td colspan="3" style="text-align: center;">Fan pulley to be changed to 352 mm diameter.</td> <td></td> </tr> </tbody> </table>	1	Input power to fan kW	30		2	Fluid flow Nm ³ /hr	2500	3	Diameter of Fan pulley (mm)	300	4	Governing Equation is $N_1 D_1 = N_2 D_2$	Eqn-1	1 mark	5	$N_2 = 0.85N_1$	given		6	From Eqn-1 $D_2 = (D_1) * (N_1 / N_2); = (300) * (N_1 / 0.85N_1)$	352mm	2 marks	7	$(KW_1 / KW_2) = (N_1^3 / N_2^3);$ Hence, $KW_2 = (N_2 / N_1)^3 * (KW_1) = (0.85 N_1 / N_1)^3 * (30)$	18.42KW	2 marks	So Power requirement for fan will be 18.4 kW.				Fan pulley to be changed to 352 mm diameter.			
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S-3	<p>List five energy saving measures for air conditioning system.</p>																																		

	<p>Solution:</p> <ul style="list-style-type: none"> • Insulate all cold lines / vessels using economic insulation thickness to minimize heat gains. • Optimize air conditioning volumes by measures such as use of false ceiling and segregation of critical areas for air conditioning by air curtains. <p>Minimize the air conditioning loads by measures such as</p> <ul style="list-style-type: none"> • roof cooling, • roof painting, • efficient lighting, • pre-cooling of fresh air by air- to-air heat exchangers • Variable volume air system • Optimal thermo-static setting of temperature of air conditioned spaces • Sun film application <p>Minimize the process heat loads by measures involving TR reduction and refrigeration temperature level reduction</p> <ul style="list-style-type: none"> • Flow optimization • Heat transfer area increase to accept higher temperature coolant • Avoid wastages by heat gains • Avoid wastages by loss of chilled water • Avoid wastages by ideal flows. • Frequent cleaning and descaling of all heat exchangers <p>At refrigeration and AC plant area</p> <ul style="list-style-type: none"> • Minimize part load operations by matching loads and plant capacity on line; adopt variable speed drives for varying load. • Ensure regular maintenance of all AC plant component as per manufacturers guide lines. • Ensure adequate quantity of chilled water flows, cooling water flows • Avoid by pass flow by closing valves of ideal equipments • Adopt VAR system where economics permit as non CFC solutions • Make efforts to continuously optimize condenser and evaporator parameters for minimizing specific energy consumption and maximizing capacity <p style="text-align: right;">..... (5 marks for relevant points as above)</p>
<p>S-4</p>	<p>In a DG set, the generator is rated at 1000 kVA, 415V, 1390 A, 0.8 PF, 1500 RPM. The full load specific energy consumption of this DG set as measured by the energy auditor is 4.0 kWh per liter of fuel and air drawn by the DG set is 14 kg/kg of fuel. The energy auditor has recommended a waste heat recovery (WHR) system. Also the auditor indicated that the waste heat recovery potential is 2.6×10^5 kCal/hr at the existing engine exhaust gas temperature of 583°C.</p> <p>Estimate the exhaust temperature to chimney after installation of proposed WHR</p>

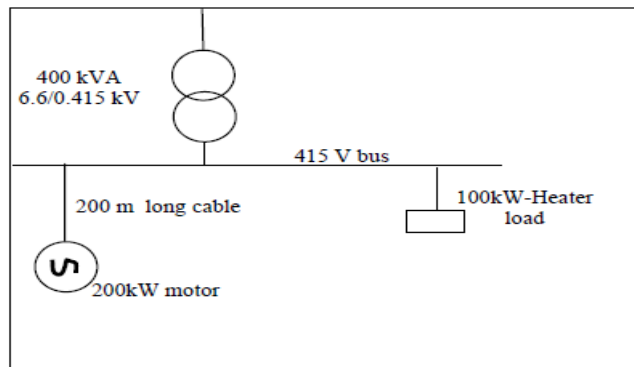
system. The specific gravity of fuel oil is 0.86 and specific heat of flue gas is 0.25 kCal/kg °C.

Solution:

1	Rated kVA of Diesel Generator (given)	1000	0.5 mark
2	Rated kW @ 0.8 pf (1*0.8pf)	800	
3	Specific fuel consumption (kwh/lts) (given)	4	
4	Specific gravity of fuel oil (given)	0.86	1 mark
5	Oil consumption at full load in kg/hr((2*4)/3)	172	
6	Air supplied per kg of fuel (kg) (given)	14	1 mark
7	Mass of flue gas (14+1) per kg of fuel	15	
8	Mass of flue gas kg per hour (7*5)	2580	1.5 mark
9	waste heat recovery potential kCal/hr (given)	260000	
10	Delta T across waste heat recovery system (Heat kCal/hr)/(mass of flue gas kg/hr*specific heat, kcal/kg°C) (260000/2580x0.25)	403	1 mark
11	Present Flue gas temp. or temp. before waste heat recovery system (given)	583	
12	Exit flue gas temp. after waste heat recovery system(583 – delta T)	180	

S-5

The following single line diagram depicts the location of a 100 kW heater load and a 200 kW motor (which is 200 metres away from the 415V, LT bus). The main incoming line power factor of the system is 0.85 lag. Calculate the rating of capacitors to improve PF of main incoming line to 0.9 lag.



Ans:

Total Inductive load requiring PF compensation=200kW (since the other 100 kW is a resistive load)

Operating PF $\cos \phi_1 = 0.85$ lag.

Desired PF $\cos \phi_2 = 0.90$ lag

	<p> $\text{kVAr required} = kW((\tan(\cos^{-1}\phi_1) - \tan(\cos^{-1}\phi_2)))$ <p style="text-align: center;">(2marks)</p> $= 200(\tan(\cos^{-1}0.85) - \tan(\cos^{-1}0.90))$ $= 200(\tan(31.78) - \tan(25.84))$ $= 200(0.619 - 0.484)$ $= 200(0.135)$ $= 27 \text{ kVAr}$ <p style="text-align: center;">(3marks)</p> </p>
<p>S-6</p>	<p>Define Lux and Luminous efficacy</p>
	<p>Ans</p> <p>Lux (lx) is the illuminance produced by a luminous flux of one lumen, uniformly distributed over a surface area of one square meter. It is also defined as the International System unit of illumination, equal to one lumen per square meter.</p> <p style="text-align: right;">(2.5 marks)</p> <p>Luminous efficacy is defined as the ratio of luminous flux emitted by a lamp to the power consumed by the lamp. Efficacy is energy efficiency of conversion from electricity to light form.</p> <p style="text-align: right;">(2.5 marks)</p>
<p>S-7</p>	<p>State five possible methods of electrical demand management in a plant electrical system to minimize maximum demand.</p>
	<p>Ans</p> <ul style="list-style-type: none"> i. Rescheduling operation time period of loads ii. Storage of products, in process material or utilities such as refrigeration iii. Shedding of non essential loads iv. Reactive Power Compensation v. Operation of Captive Power Generator <p style="text-align: right;">(1 mark for any 5 relevant points as above)</p>

S-8	Match the following with respect to energy efficient compressed air system.		
A1	After Cooler	B1	Lower the dew point of the compressed air discharge
A2	As cool as possible for maximum energy efficiency	B2	Locate at the bottom of lines at required intervals
A3	Refrigerant Drier	B3	Remove heat of compression from last stage of compression
A4	Air receiver	B4	Compressor Air Intake
A5	Compressed air line drain traps	B5	Dampen Flow pulsations and helps compressed air peak demand
<p>Ans</p> <p>A1-B3; A2-B4; A3-B1; A4-B5; A5-B2</p> <p style="text-align: right;">(1 mark for each)</p>			

..... **End of Section - II**

Section – III: LONG DESCRIPTIVE QUESTIONS

Marks: 6 x 10 = 60

- (i) Answer all **Six** questions
- (ii) Each question carries **Ten** marks

L-1	<p>a) Calculate the ventilation rate for an engine room of 20m length, 10.5m width and 15m height; if the recommended Air Changes per Hour (ACH) is 20.</p> <p>b) Air at 25,200 m³/hr and at 1.2 kg/m³ density is flowing into an air handling unit of an inspection room. The enthalpy difference between the inlet and outlet air is 2.38 kcal/kg. If the motor draws 22 kW with an efficiency of 90%, find out the kW/TR of the refrigeration system. (1 cal = 4.18 J).</p>																						
	<p>Solution:</p> <p>a) Ventilation Rate:</p> <table border="1" style="margin-left: 20px; border-collapse: collapse; width: 60%;"> <tr> <td style="padding: 2px;">Room Length (m)</td> <td style="text-align: center; padding: 2px;">20</td> </tr> <tr> <td style="padding: 2px;">Room Height (m)</td> <td style="text-align: center; padding: 2px;">15</td> </tr> <tr> <td style="padding: 2px;">Room Width (m)</td> <td style="text-align: center; padding: 2px;">10.5</td> </tr> <tr> <td style="padding: 2px;">Air Changes per Hr (ACH)</td> <td style="text-align: center; padding: 2px;">20</td> </tr> <tr> <td style="padding: 2px;">ventilation rate (m³/Hr) = Length (m) * Height (m) * Width (m) * ACH</td> <td style="text-align: center; padding: 2px;">63000</td> </tr> </table> <p style="text-align: right; margin-right: 20px;">(5 marks)</p> <p>b)</p> <table style="margin-left: 20px; width: 80%;"> <tr> <td style="padding: 5px;">Refrigeration tonnes</td> <td style="padding: 5px;">$Q \times \rho \times (h_2 - h_1)$ 25200 x 1.2 x (2.38) kcal/kg 71,971 kcal/hr</td> <td style="text-align: right; padding: 5px;">(2 marks)</td> </tr> <tr> <td style="padding: 5px;">TR</td> <td style="padding: 5px;">71,971 /3024 23.8 TR</td> <td style="text-align: right; padding: 5px;">(1 mark)</td> </tr> <tr> <td style="padding: 5px;">Power input to the compressor</td> <td style="padding: 5px;">22 x 0.9= 19.8 kW</td> <td style="text-align: right; padding: 5px;">(1 mark)</td> </tr> <tr> <td style="padding: 5px;">kW/TR</td> <td style="padding: 5px;">19.8/23.8 = 0.83</td> <td style="text-align: right; padding: 5px;">(1 mark)</td> </tr> </table>	Room Length (m)	20	Room Height (m)	15	Room Width (m)	10.5	Air Changes per Hr (ACH)	20	ventilation rate (m ³ /Hr) = Length (m) * Height (m) * Width (m) * ACH	63000	Refrigeration tonnes	$Q \times \rho \times (h_2 - h_1)$ 25200 x 1.2 x (2.38) kcal/kg 71,971 kcal/hr	(2 marks)	TR	71,971 /3024 23.8 TR	(1 mark)	Power input to the compressor	22 x 0.9= 19.8 kW	(1 mark)	kW/TR	19.8/23.8 = 0.83	(1 mark)
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kW/TR	19.8/23.8 = 0.83	(1 mark)																					
L-2	<p>In a dairy plant 3 numbers of cooling water pumps, identical in characteristics are installed in parallel to supply cooling. During normal operation two of the pumps are operational while one pump is on standby. All pump combinations develop a discharge pressure of 3.4 kg/cm² (a). The installed water flow meter at the common header during an energy audit reads the following:</p> <table border="1" style="margin-left: 20px; border-collapse: collapse; width: 60%;"> <thead> <tr> <th style="padding: 2px;">Operating Pump No.</th> <th style="padding: 2px;">Flow Rate (m³/hr)</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;">Pump No 1 & 2</td> <td style="text-align: center; padding: 2px;">545</td> </tr> <tr> <td style="padding: 2px;">Pump No 2 & 3</td> <td style="text-align: center; padding: 2px;">535</td> </tr> <tr> <td style="padding: 2px;">Pump No 3 & 1</td> <td style="text-align: center; padding: 2px;">550</td> </tr> </tbody> </table>	Operating Pump No.	Flow Rate (m ³ /hr)	Pump No 1 & 2	545	Pump No 2 & 3	535	Pump No 3 & 1	550														
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The power drawn by motors of cooling water pump 1, 2 & 3 are 33 kW, 31.5 kW & 32.5 kW respectively. While the operating motor efficiency for pump no. 1 & 2 is 92% the motor efficiency for pump no. 3 is 91.5%. If the water level in suction of all pumps is 3 meter below pump central line calculate the following:

- Individual pump efficiencies
- Specific energy consumption (kWh/m³)
- Which is the best operating pump combination

Solution:

Let flow of pump 1,2 &3 be X, Y and Z respectively.

From given:

$$X + Y = 545 \text{ -----(1)}$$

$$Y + Z = 535 \text{ -----(2)}$$

$$X + Z = 550 \text{ -----(3)}$$

Subtracting eqn (2) from eqn (1):

$$X - Z = 10 \text{ -----(4)}$$

Adding eqn (3) and eqn (4):

$$2X = 560$$

$$X = 280$$

Putting X value in eqn (1) and (2):

$$Y = 265 \text{ and } Z = 270$$

Therefore, individual pump flow rates are: 280 m³/hr, 265 m³/hr and 270 m³/hr respectively.

.... (3 marks)

Pump Ref:	1	2	3
A) Flow Rate (M³/hr) (calculated)	280	265	270
B) Discharge Head (m) =3.4 kg/cm² (a) = 2.4 kg/cm² (g) =24 m (given)	24	24	24
C) Suction Head (m) (g) (given)	-3	-3	-3
D) Total Head (Discharge Head - Suction Head)* (B-C)	27	27	27
E) Liquid kW [flow (m²/s)*total head (m)*density (1000 kg./m³) * 9.81 (m/s²)/1000]	20.60	20.22	19.87
F) Power Drawn by motor kW (given)	33	31.5	32.5
G) Motor eff. % (given)	92.0%	92.0%	91.5%
H) Pump input power kW (FxG)	30.36	28.98	29.74

	<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 60%;">I) Pump eff. % (E/H)</td> <td style="width: 15%;">67.9%</td> <td style="width: 15%;">69.8%</td> <td style="width: 10%;">66.8%</td> </tr> <tr> <td>J) Specific Energy Consumption (kWh/M³) (F/A)</td> <td>0.118</td> <td>0.119</td> <td>0.120</td> </tr> </table> <p style="text-align: right;">.....(6 marks)</p> <p>Pump No. 1 & 2 are the best performing operating combination.(1 mark)</p> <p>Note: *The total head has been calculated subtracting Discharge Gauge pressure from suction gauge pressure. The candidates can also calculate total head as difference of absolute pressures as follows:</p> <p>Discharge Head= 3.4 kg/cm² (a) Suction Head = 1- 0.3 kg/cm² = 0.7 kg/cm² Total Head Developed = 3.4 – 0.7 = 2.7 kg/cm² = 27 m</p>	I) Pump eff. % (E/H)	67.9%	69.8%	66.8%	J) Specific Energy Consumption (kWh/M ³) (F/A)	0.118	0.119	0.120																																										
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<p>L-3</p>	<p>a) In a chemical industry, cooling water of 9000 m³/hr and 6000 m³/hr from two independent heat exchangers with temperature of 41°C and 52°C respectively are fed to one cooling tower after proper mixing at top basin. If measured heat rejection by the cooling tower is 45,000TR, calculate effectiveness and evaporation loss of the cooling tower at 31°C WBT.</p> <p>b) In an air conditioning duct 0.5 m x 0.5 m, the average velocity of air measured by vane anemometer is 28 m/s. The static pressure at suction of the fan is -20 mmWC and at the discharge is 30 mmWC. The three phase induction motor draws 10.8 A at 415 V with a power factor of 0.9. Find out efficiency of the fan if motor efficiency = 88% (neglect density correction)</p>																																																		
	<p>Solution:</p> <p>a)</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 10%;">Sl. No.</th> <th style="width: 50%;">Particulars</th> <th style="width: 15%;">Stream 1</th> <th style="width: 15%;">Stream 2</th> <th style="width: 10%;"></th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Flow Rate (m³/hr) (given)</td> <td>9000</td> <td>6000</td> <td></td> </tr> <tr> <td>2</td> <td>Temp. °C (given)</td> <td>41</td> <td>52</td> <td></td> </tr> <tr> <td>3</td> <td>Mix. Flow Rate (m³/Hr) (Sl.1 +2)</td> <td colspan="2" style="text-align: center;">15000</td> <td></td> </tr> <tr> <td>4</td> <td>Mix. Hot Water Temp. °C [(Flow1 * Temp. 1) + (Flow 2 *Temp. 2)]/ (Flow1 + Flow 2)</td> <td colspan="2" style="text-align: center;">45.4</td> <td style="vertical-align: middle;">1 mark</td> </tr> <tr> <td>5</td> <td>Heat Rejection (TR) (given)</td> <td colspan="2" style="text-align: center;">45000</td> <td></td> </tr> <tr> <td>6</td> <td>Range of Cooling Tower °C: (Heat Rejection TR * 3024) / (Flow M³/hr * 1000)</td> <td colspan="2" style="text-align: center;">9.072</td> <td style="vertical-align: middle;">1 mark</td> </tr> <tr> <td>7</td> <td>WBT °C (given)</td> <td colspan="2" style="text-align: center;">31</td> <td></td> </tr> <tr> <td>8</td> <td>Cold Water Temp. °C (Mix. Hot Water Temp. – Range)</td> <td colspan="2" style="text-align: center;">36.328</td> <td style="vertical-align: middle;">0.5 mark</td> </tr> <tr> <td>9</td> <td>Approach °C (Cold Water Temp. – WBT)</td> <td colspan="2" style="text-align: center;">5.328</td> <td style="vertical-align: middle;">0.5 mark</td> </tr> </tbody> </table>	Sl. No.	Particulars	Stream 1	Stream 2		1	Flow Rate (m ³ /hr) (given)	9000	6000		2	Temp. °C (given)	41	52		3	Mix. Flow Rate (m ³ /Hr) (Sl.1 +2)	15000			4	Mix. Hot Water Temp. °C [(Flow1 * Temp. 1) + (Flow 2 *Temp. 2)]/ (Flow1 + Flow 2)	45.4		1 mark	5	Heat Rejection (TR) (given)	45000			6	Range of Cooling Tower °C: (Heat Rejection TR * 3024) / (Flow M ³ /hr * 1000)	9.072		1 mark	7	WBT °C (given)	31			8	Cold Water Temp. °C (Mix. Hot Water Temp. – Range)	36.328		0.5 mark	9	Approach °C (Cold Water Temp. – WBT)	5.328		0.5 mark
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10	Effectiveness (Range/ (Range + Approach))	63	1 mark
11	Evaporation Loss (m ³ /hr) = 0.00085*1.8*Mix. Flow m ³ /hr*Range	208.2	1 mark
b)			
1	Area of the Duct: (0.5*0.5) m ²	0.25	1 mark
2	Avg. velocity (m/s) (given)	28	
3	Air Flow (m ³ /s) (Sl. 1* Sl. 2)	7	
4	Suction static Pr. (mmWC) (given)	-20	1 mark
5	Discharge Static Pr. (mmWC) (given)	30	
6	Power drawn by the motor (kW): (1.732 * 415*10.8*0.8/1000)	6.99	1 mark
7	Air Power kW: = Flow (m ³ /s)* (Dis. Pr – Suc. Pr.) mmWC /102	3.43	1 mark
8	Power to fan Shaft kW (Motor Drawn power * Motor eff. Of 88%)	6.15	1 mark
9	Fan Static Eff. (%) = Air Power*100%/Shaft Input	55.76	1 mark
L-4	One of the process industries has installed 18 MW cogeneration plant. The Cogeneration plant maximum condenser load is 7 MW and the extraction steam of 57 TPH is used for process and also for vapour absorption machine. The condenser heat load is 550 Kcal/kg of steam and the steam rate is 5 kg/KW for condenser power. The heat load of VAM in 127 Kcal/min/TR and the capacity of VAM is 1100 TR. Estimate cooling tower heat load in Kcal/hr. If the tower is designed for 6°C range, calculate the water flow in cooling tower. The design approach temperature of the CT is 5°C.		
	<p>Ans. Condenser load = 7 MW Steam rate for condenser = 5 kg/KW</p> <p>Total steam required for condenser power = 7000 X 5 = 35000 Kg/hr. (2 marks)</p> <p>Condenser heat load = 35000 x 550 = 19250000 Kcal/hr. (2 marks)</p> <p>Heat load of VAM = 1100 x 127 x 60 = 8382000 Kcal/hr. (2 marks)</p> <p>Total heat load = 19250000 + 8382000 = 27632000 Kcal/hr. (2 marks)</p> <p>Range of tower = 6 deg C Cooling water Flow required=27632000/6=4605333 lts or 4605 m³. (2 marks)</p>		
L-5	a) List the design improvements that have been incorporated in Energy Efficient		

	<p>motors to increase operating efficiency over standard motors?</p> <p>b) The power input to a three phase induction motor is 45 kW. If the induction motor is operating at a slip of 1% and with total stator losses of 1.80 kW, find the total mechanical power developed</p>																																								
	<p>Solution:</p> <p>a) Following design modifications have been done in EEMs :</p> <ol style="list-style-type: none"> a. Use of lower loss silicon steel b. A longer core c. Thicker wire d. Thinner lamination e. Smaller air gap between rotor and stator f. Use of copper g. Superior bearings h. Smaller fan <p style="text-align: right;">(5 marks for any five relevant points as above)</p> <p>b)</p> <p>Stator input: 45kW Stator losses: 1.80 kW Stator output: 45-1.80= 43.2kW (2 marks) OR Rotor Input= 43.2 kW Slip= 1% Mechanical Power Output = (1-S) x Rotor Input = (0.99 x 43.2) (3 marks) = 42.77 kW</p>																																								
L-6	<p>Compare the performance of centrifugal chiller with vapour absorption chiller using the data given below:</p> <table border="1" style="width: 100%; border-collapse: collapse; text-align: center;"> <thead> <tr> <th style="width: 5%;">Sl. No.</th> <th style="width: 55%;">Parameter</th> <th style="width: 20%;">Centrifugal Chiller</th> <th style="width: 20%;">VAM</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>Chilled water flow (m³/h)</td> <td>192</td> <td>183</td> </tr> <tr> <td>2</td> <td>Condenser water flow (m³/h)</td> <td>245</td> <td>360</td> </tr> <tr> <td>3</td> <td>Chiller inlet water temperature (°C)</td> <td>13</td> <td>14.5</td> </tr> <tr> <td>4</td> <td>Condenser water inlet temperature (°C)</td> <td>28</td> <td>32</td> </tr> <tr> <td>5</td> <td>Chiller outlet water temperature (°C)</td> <td>7.8</td> <td>9.2</td> </tr> <tr> <td>6</td> <td>Condenser water outlet temperature (°C)</td> <td>36.2</td> <td>40.7</td> </tr> <tr> <td>7</td> <td>Chilled water pump consumption (kW)</td> <td>32</td> <td>31</td> </tr> <tr> <td>8</td> <td>Condenser water pump consumption (kW)</td> <td>38</td> <td>52</td> </tr> <tr> <td>9</td> <td>Cooling tower fan consumption (kW)</td> <td>9</td> <td>22</td> </tr> </tbody> </table> <p>If the compressor of centrifugal chiller consumes 205 kW, the steam consumption for VAM is 1620 kg/Hr. calculate the following:</p>	Sl. No.	Parameter	Centrifugal Chiller	VAM	1	Chilled water flow (m ³ /h)	192	183	2	Condenser water flow (m ³ /h)	245	360	3	Chiller inlet water temperature (°C)	13	14.5	4	Condenser water inlet temperature (°C)	28	32	5	Chiller outlet water temperature (°C)	7.8	9.2	6	Condenser water outlet temperature (°C)	36.2	40.7	7	Chilled water pump consumption (kW)	32	31	8	Condenser water pump consumption (kW)	38	52	9	Cooling tower fan consumption (kW)	9	22
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	i) Refrigeration load delivered (TR) for both systems? ii) Condenser Heat load (TR) for both systems? iii) Compare auxiliary power consumption for both systems, give reason? iv) If electricity cost is Rs.4.0/kWh and steam cost is Rs.0.45/kg compare the operating cost for both systems.			
Solution:				
Compression Chiller vs VAM				
Sl. No.	Parameter	Centrifugal Chiller	VAM	
1	Refrigeration load delivered (TR) = Mass of Chilled water flow x Specific heat * Delta T of Chilled water = Sl. No.1 m ³ /hr * 1000kg/m ³ *1 kcal/kg °C * (Sl. No. 3. – Sl. No. 5)	330.16	320.73	2 marks
2	Condenser heat load delivered (TR) = Mass of condenser water flow x Specific heat * Delta T of condenser water = Sl. No.2 m ³ /hr * 1000kg/m ³ *1 kcal/kg °C * (Sl. No. 6 – Sl. No. 4)	664.35	1035.71	2 marks
3	Auxiliary Power Consumption (kW) = (Sl. No. 7 + Sl. No. 8 + Sl. No. 9)	79	105	
4	The auxiliary power consumption in case of VAM system is higher because heat rejection in VAM condenser is comparatively higher than centrifugal chiller with approximate similar cooling load.			2 marks
5	Total Energy Consumption:	284 kW (Auxiliary Power of 79kW and Chiller consumption of 205 kW)	Auxiliary Power of 105 kW and Steam consumption of 1620 kg/hr	2 marks
6	Operating Energy Cost per Hour of Operation	Rs. 1136/- (284 * 4 = Rs. 1136/-)	Rs 1149/- (105 * 4 = Rs. 420/- plus 1620 * 0.45 = Rs. 729/-)	2 marks

----- End of Section - III -----